

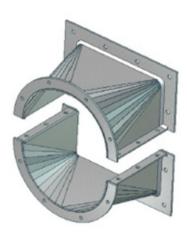
GRAIN LOOP





Receiving, conveying, bin unloading and load out all in one convenient and cost-effective system.

Use the **GRAIN LOOP** to update an existing site or integrate the system into new development.



The most common wear point of the system are the transitions on the corners. Our unique split transitions allow for quick and easy replacement without having to break the chain

Tube Size	6"	8"	10"	12"
Maximum Capac-	(15.2 cm)	(20.3 cm)	(25.4 cm)	(30.48 cm)
	1,500 BPH	4,000 BPH	6,000 BPH	10,000 BPH
	38 MTPH	102 MTPH	152 MTPH	254 MTPH
Chain Travel Speed	318 fpm	318 fpm	336 fpm	388 fpm
	97 mpm	97 mpm	102 mpm	118 mpm
Head Shaft RPM	81	81	81	81
Tube gauge	12 GA	10 GA	10 GA	10 GA
	2.6 mm	3.43 mm	3.43 mm	3.43 mm
UHMW paddle	½"	½"	½"	½"
thickness	12.7 mm	12.7 mm	12.7 mm	12.7 mm
Conveyor Chain	81X	81XHH	81XHH	81XHH
Max. HP (kW)	30 (22)	60 (44)	100 (74)	120 (90)
Angle of Opera-	Horsepower required per foot of conveyor.			
tion	Kilowatt power required per meter of conveyor.			
Horizontal	0.042	0.076	0.114	0.178
	0.103	0.186	0.279	0.435
Vertical section length and angle relative to vertical line.				
0°	0.2	0.35	0.5	0.75
(straight line)	0.489	0.856	1.223	1.835
15°	0.193	0.338	0.482	0.724
	0.472	0.827	1.179	1.771
30°	0.173	0.3	0.433	0.65
	0.423	0.734	1.06	1.59
45°	0.141	0.247	0.353	0.53
	0.345	0.604	0.863	1.296
Empty weight/FT (lbs)	12	19	23	27
Full Weight/FT (lbs)**	21	35	48	62
Empty weight/m (kg)	18	28	34	40
Full Weight/m (kg)**	31	52	71	93

*Note that capacities are estimates only and that increased angle will reduce capacity. Capacities are based on 45 lb/ ${
m ft}^3$ (721 kg/m 3) dry shelled corn.

**Full weight is based on bottom tube full of 45 lb/ft³ (721 kg/m³) material

FEATURES

- Gentle grain handling
- Split Sprockets
- Galvanized construction to ensure a long service life
- Spherical roller Bearings

• Complete line of accessory equipment:

- o Intermediate discharge gates
- o Transitions
- o Catwalks and support towers
- o Receiving hoppers and bin wells

Our other range of products include

Grain Bins



Bucket Elevator



Hopper Bins

Catwalks

Distributors



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