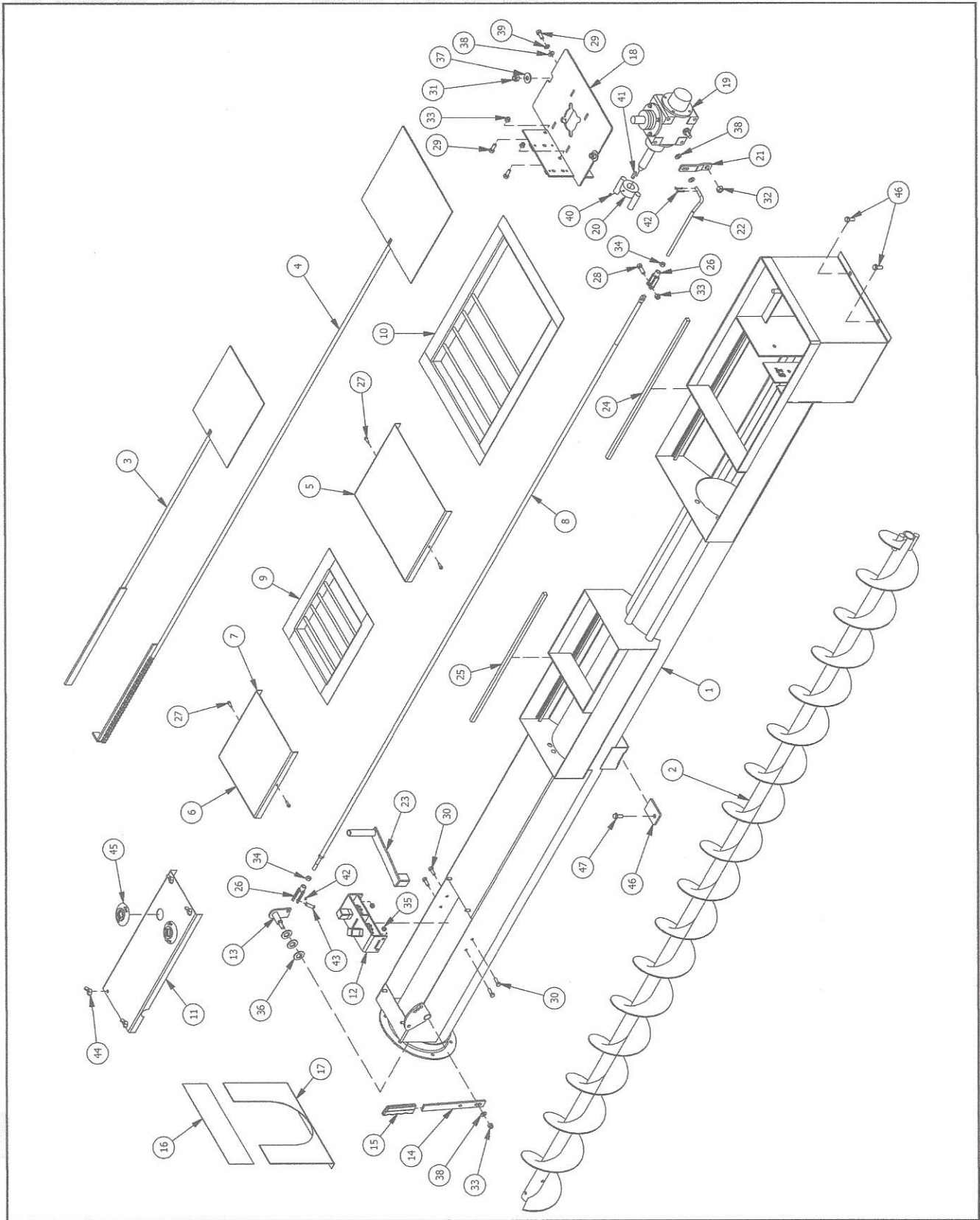
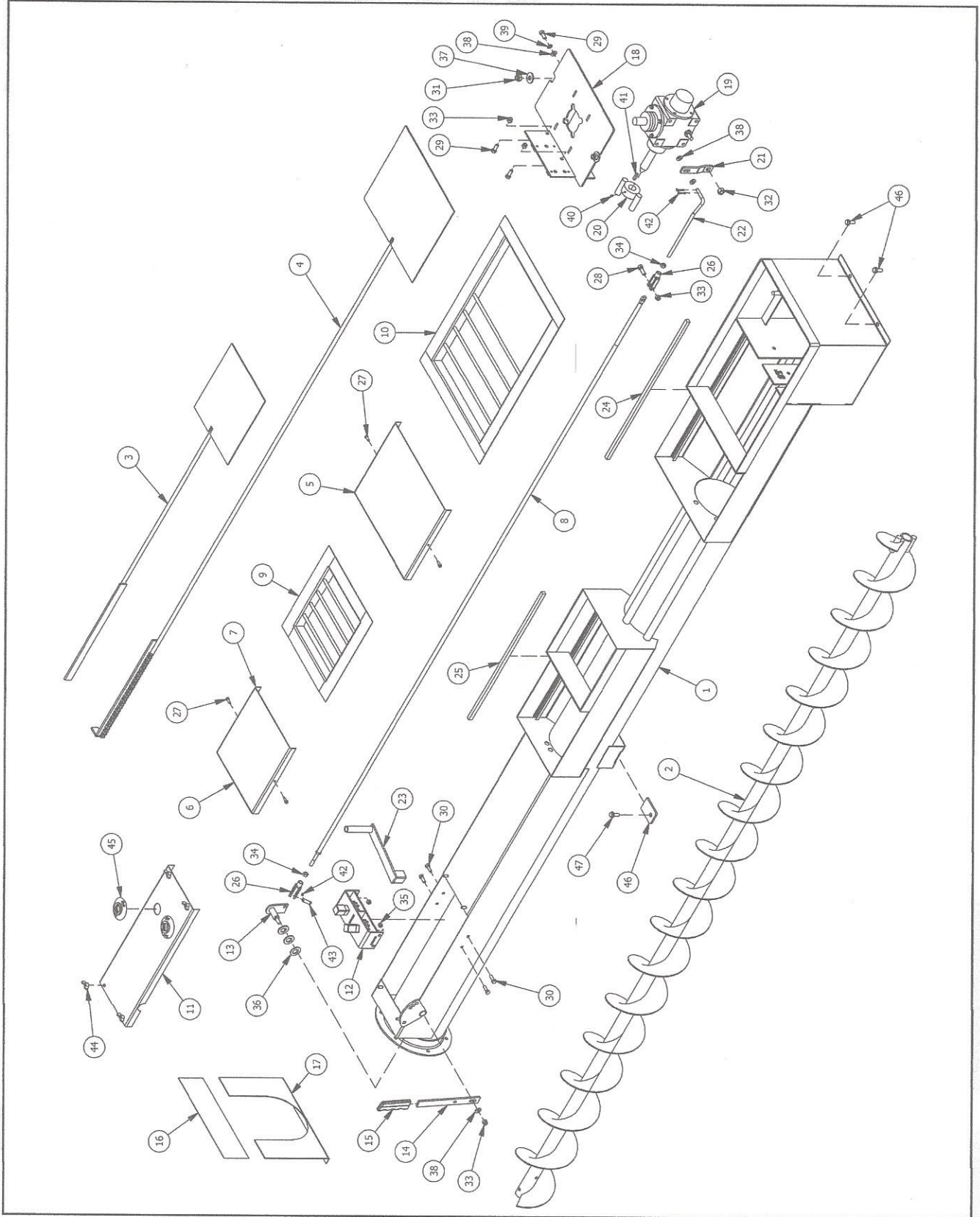


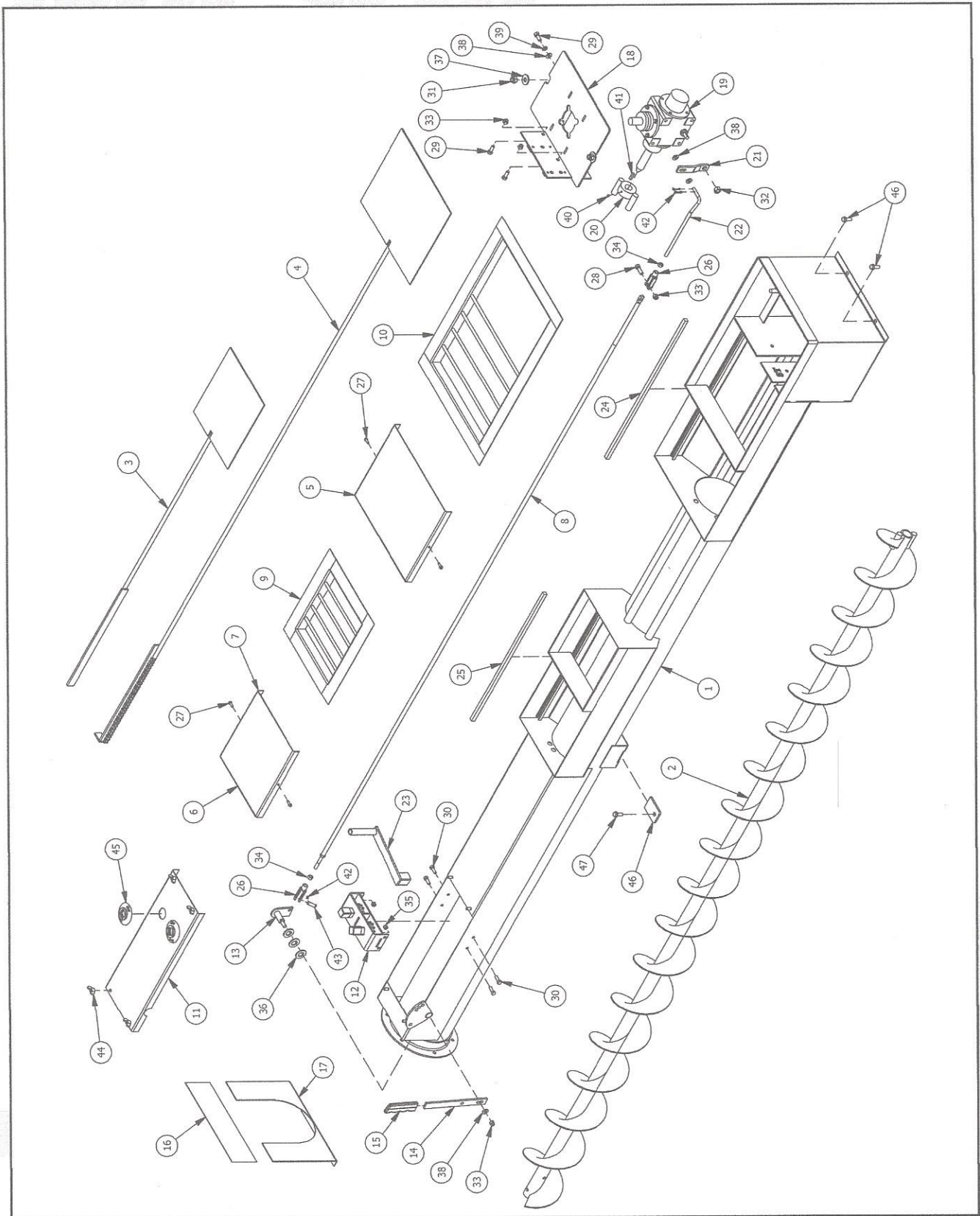
#s	DESCRIPTION	8" PART #	QTY	10" PART #	QTY
Main Tube Weldment					
	Model: 14/15	19130	1	19193	1
	Model: 18/19	19131	1	19194	1
	Model: 20/22	19132	1	19195	1
	Model: 24/26	19133	1	19196	1
	Model: 27/29	19134	1	19197	1
1	Model: 30/31	19135	1	19198	1
	Model: 32/34	19136	1	19199	1
	Model: 35/37	19137	1	19200	1
	Model: 38/40	19138	1	19201	1
	Model: 42/43	19139	1	19202	1
	Model: 44/46	19140	1	19203	1
	Model: 48/50	19141	1	19204	1
Flighting					
	Model: 14/15	10742	1	10718	1
	Model: 18/19	10743	1	10719	1
	Model: 20/22	10744	1	10720	1
	Model: 24/26	10745	1	10721	1
	Model: 27/29	10746	1	10722	1
2	Model: 30/31	10747	1	10723	1
	Model: 32/34	10748	1	10724	1
	Model: 35/37	10749	1	10725	1
	Model: 38/40	10750	1	10726	1
	Model: 42/43	10751	1	10727	1
	Model: 44/46	10752	1	10728	1
	Model: 48/50	10753	1	10729	1
Intermediate Gate Assembly					
	Model: 14/15	19220	1	19220	1
	Model: 18/19	19220	1	19220	1
	Model: 20/22	19220	1	19220	1
	Model: 24/26	19220	1	19220	1
	Model: 27/29	19221	1	19221	1
3	Model: 30/31	19222	1	19222	1
	Model: 32/34	19223	1	19223	1
	Model: 35/37	19224	1	19224	1
	Model: 38/40	19225	1	19225	1
	Model: 42/43	19226	1	19226	1
	Model: 44/46	19227	1	19227	1
	Model: 48/50	19228	1	19228	1



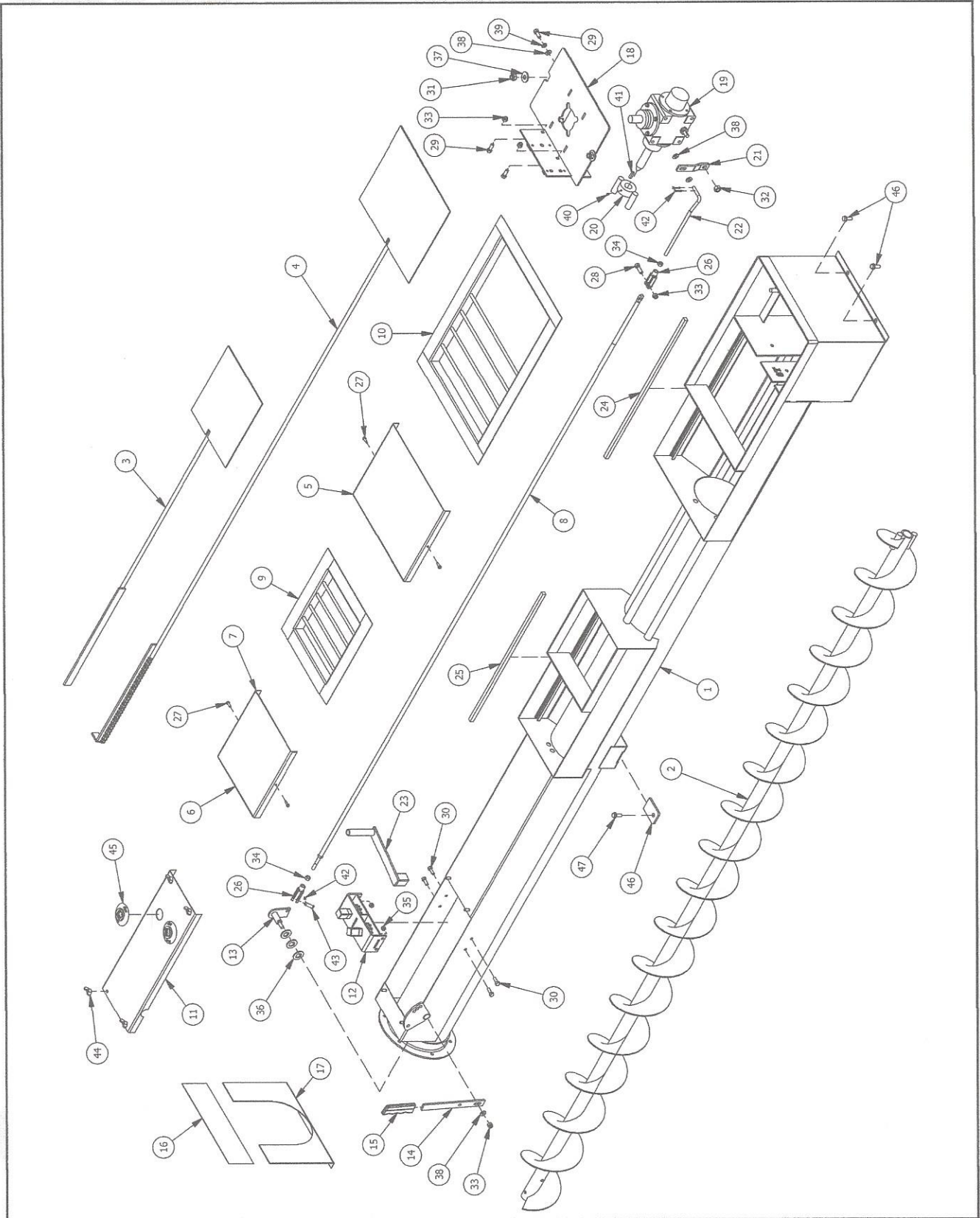
#s	DESCRIPTION	8" PART #	QTY	10" PART #	QTY
Wide Mouth Gate Assembly					
	Model: 14/15	19229	1	19229	1
	Model: 18/19	19230	1	19230	1
	Model: 20/22	19231	1	19231	1
	Model: 24/26	19232	1	19232	1
	Model: 27/29	19233	1	19233	1
4	Model: 30/31	19234	1	19234	1
	Model: 32/34	19235	1	19235	1
	Model: 35/37	19236	1	19236	1
	Model: 38/40	19237	1	19237	1
	Model: 42/43	19238	1	19238	1
	Model: 44/46	19239	1	19239	1
	Model: 48/50	19240	1	19240	1
5	Center Sump Lid	19243	1	19219	1
6	First Intermediate Sump Lid	n/a	0	19217	1
Intermediate Sump Lid					
	Model: 14/15	19269	1	n/a	0
	Model: 18/19	19269	1	n/a	0
	Model: 20/22	19269	1	n/a	0
	Model: 24/26	19269	1	n/a	0
	Model: 27/29	19269	2	19218	1
7	Model: 30/31	19269	2	19218	1
	Model: 32/34	19269	2	19218	1
	Model: 35/37	19269	2	19218	1
	Model: 38/40	19269	2	19218	1
	Model: 42/43	19269	3	19218	2
	Model: 44/46	19269	3	19218	2
	Model: 48/50	19269	3	19218	2
Clutch Engage rod Assembly					
	Model: 14/15	11370	1	11370	1
	Model: 18/19	11371	1	11371	1
	Model: 20/22	11372	1	11372	1
	Model: 24/26	11373	1	11373	1
	Model: 27/29	11374	1	11374	1
8	Model: 30/31	11375	1	11375	1
	Model: 32/34	11376	1	11376	1
	Model: 35/37	11377	1	11377	1
	Model: 38/40	11378	1	11378	1
	Model: 42/43	11379	1	11379	1
	Model: 44/46	11380	1	11380	1
	Model: 48/50	11381	1	11381	1



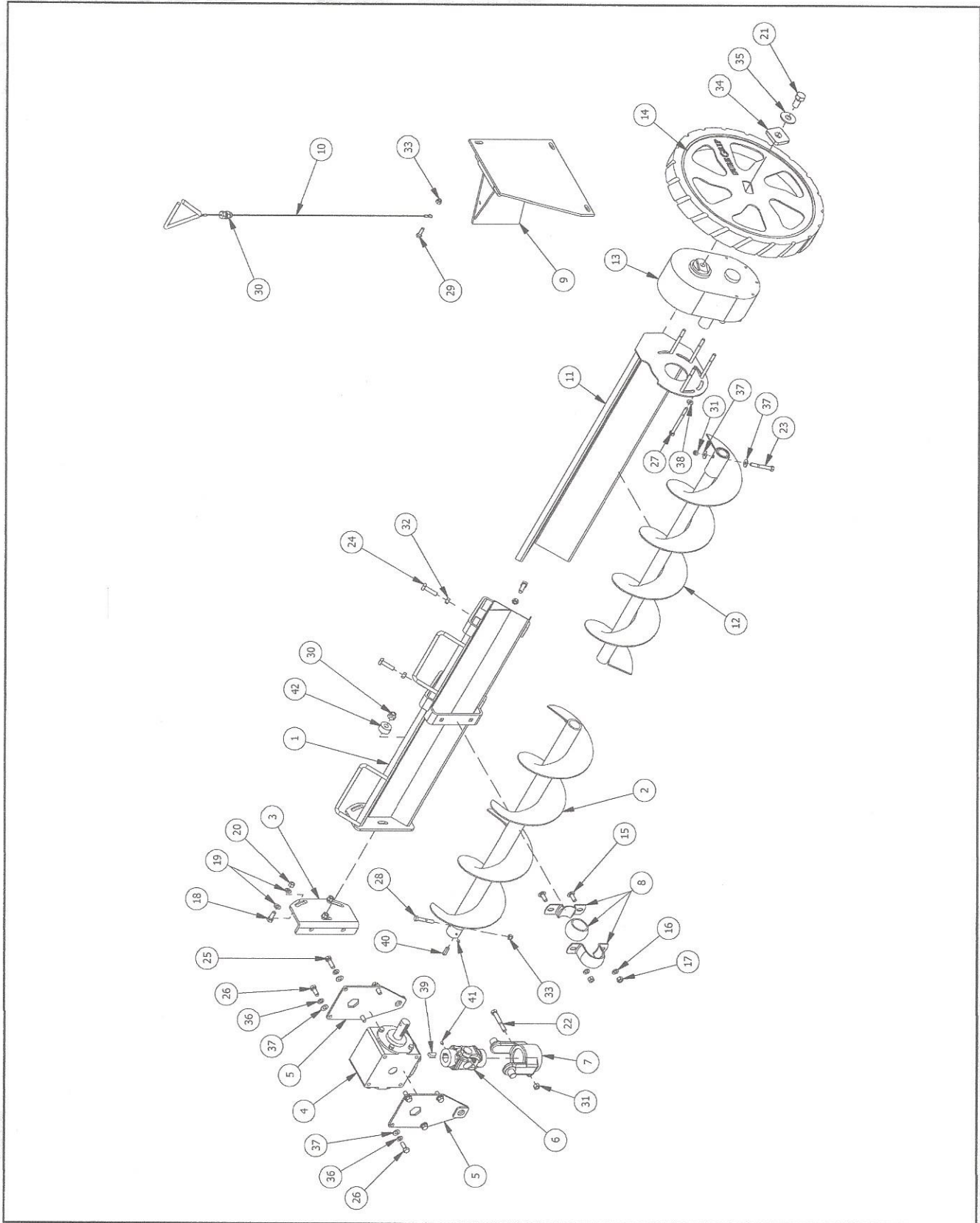
#s	DESCRIPTION	8" PART #	QTY	10" PART #	QTY
Intermediate Safety Grating					
9	Model: 14/15-24/26	10634	1	10634	1
	Model: 27/29-38/40	10634	2	10634	2
	Model: 42/43-48/50	10634	3	10634	3
10	Center Sump Safety Grating	19302	1	19302	1
11	Crank Cover	19267	1	19268	1
12	Crank Assembly	17230	1	19270	1
13	Inside Shifter Handle Assembly	10609	1	10609	1
14	Shifter Handle	14018	1	14018	1
15	Rubber Shifter Grip	10627	1	10627	1
16	Upper Bin Flashing Plate	19686	1	19686	1
17	Lower Bin Flashing Plate	19684	1	19685	1
18	Gearbox Housing	19274	1	19276	1
19	Shifter Gearbox	10527	1	10527	1
20	Dogg	10530	1	10530	1
21	Clutch Lever	c/w gearbox	1	c/w gearbox	1
22	Shifter Adaptor Arm	10564	1	10564	1
23	Crank Handle	10533	1	10533	1
24	Center Sump Plastic Slide	19162	2	19162	2
Intermediate Sump Plastic Slide					
25	Model: 14/15-24/26	19176	2	19176	2
	Model: 27/29-38/40	19176	4	19176	4
	Model: 42/43-48/50	19176	6	19176	6
26	CY-6 Clevis	11360	2	11360	2
Self-Tapping Screw					
27	Model: 14/15-24/26	10299	4	10299	4
	Model: 27/29-38/40	10299	6	10299	6
	Model: 42/43-48/50	10299	8	10299	8
28	3/8 x 1 1/4" Bolt	10311	1	10311	1
29	3/8 x 1" Bolt	10277	6	10277	6
30	5/16 x 1" Bolt	10287	4	10287	4
31	1/2" Nylon Locknut	10318	2	10318	2
32	1/2" Hex Nut	10289	1	10289	1
33	3/8" Nylon Locknut	10274	4	10274	4
34	3/8" Fine Threaded Nut	10278	2	10278	2
35	5/16" Nylon Locknut	10290	4	10290	4
36	3/4" Flatwasher	10296	3	10296	3



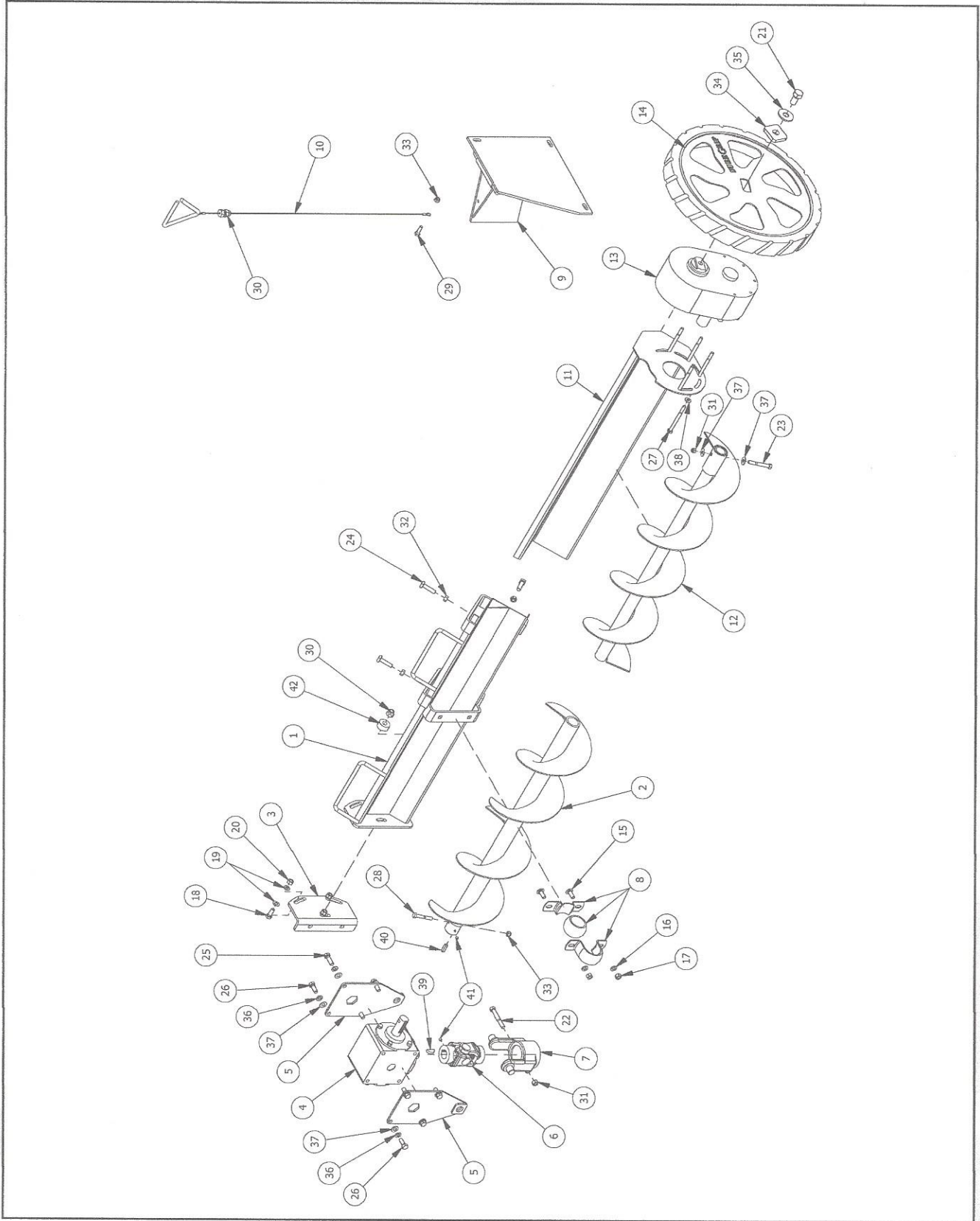
#s	DESCRIPTION	8" PART #	QTY	10" PART #	QTY
37	1/2" Flatwasher	10297	2	10297	2
38	3/8" Flatwasher	10304	7	10304	7
39	3/8" Lockwasher	10276	4	10276	4
40	Setscrew	c/w dogg	1	c/w dogg	1
41	1/4 x 1" Key	10281	1	10281	1
42	1/8" Cotter Pin	10292	3	10292	3
43	3/8 Clevis Pin	c/w clevis	1	c/w clevis	1
44	5/16" Wingnut	15777	4	15777	4
45	Rubber Crank Seal	22480	2	22480	2
46	Anchor Tab	24021	2	24021	2
47	3/8 x 2 3/4" Anchor Bolt	24229	4	24229	4



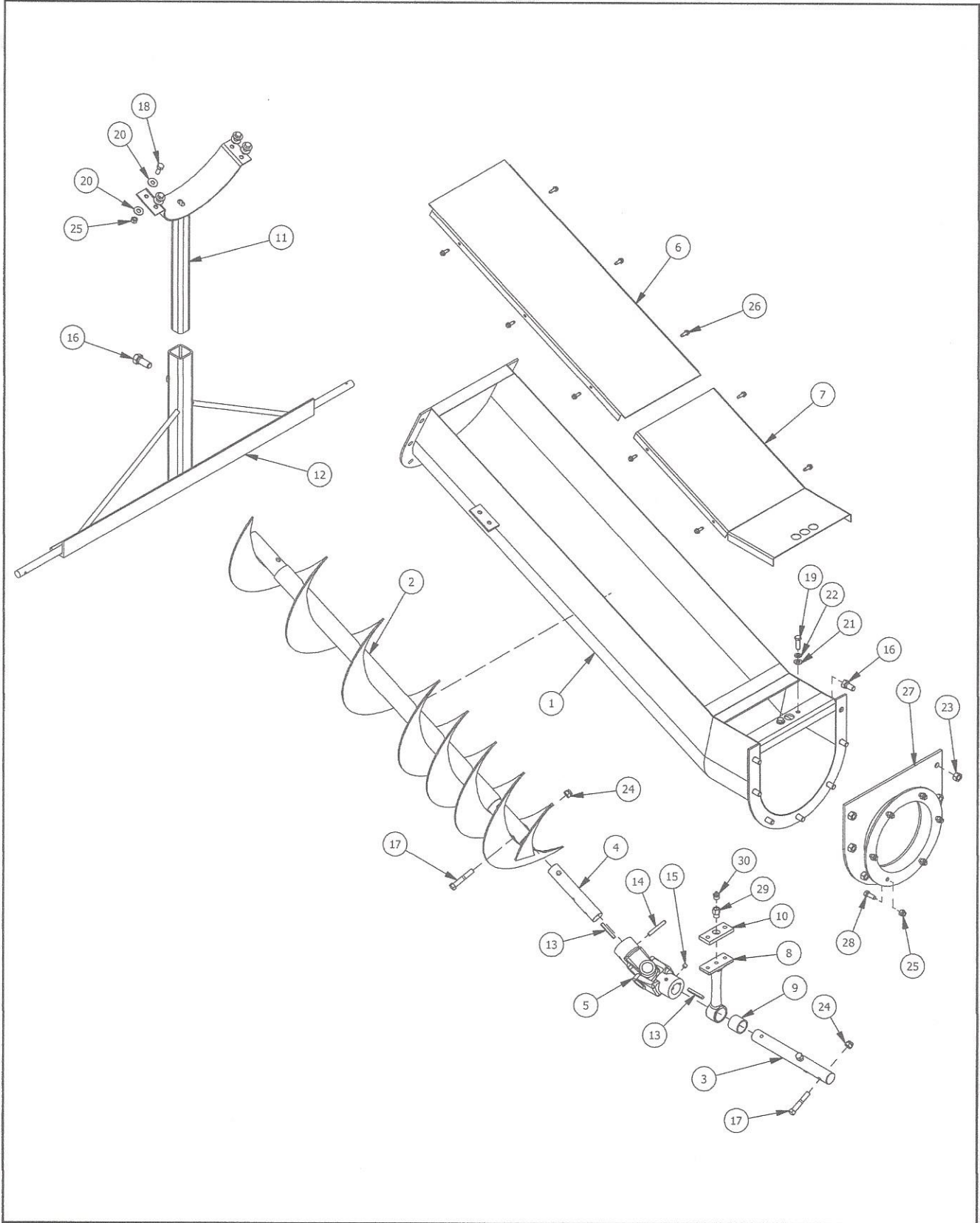
#s	DESCRIPTION	7 1/4" PART #	9" PART #	QTY
Main Sweep Backboard Assembly				
	Model: 14/15	10657	11847	1
	Model: 18/19	10658	11848	1
	Model: 20/22	10659	11849	1
	Model: 24/26	10660	11850	1
	Model: 27/29	10661	11851	1
1	Model: 30/31	10662	11852	1
	Model: 32/34	10663	11853	1
	Model: 35/37	10664	11854	1
	Model: 38/40	10665	11855	1
	Model: 42/43	10666	11856	1
	Model: 44/46	10667	11857	1
	Model: 48/50	10668	11858	1
Sweep Flighting				
	Model: 14/15	10756	14442	1
	Model: 18/19	10757	14443	1
	Model: 20/22	10758	14444	1
	Model: 24/26	10759	14445	1
	Model: 27/29	10760	14446	1
2	Model: 30/31	10761	14447	1
	Model: 32/34	10762	14448	1
	Model: 35/37	10763	14449	1
	Model: 38/40	10764	14450	1
	Model: 42/43	10765	14451	1
	Model: 44/46	10766	14452	1
	Model: 48/50	10767	14453	1
3	Sweep Gearbox Mount Plate	10669	11843	1
4	Gearbox	10654	10654	1
5	Gearbox Bracket	10651	15188	2
6	1" U-Joint	10703	21478	1
7	Gearbox Swivel Housing	13749	13749	1
Wood Bearing				
8	Models: 14/15-24/26	n/a	n/a	0
	Models: 27/29-38/40	10704	11876	1
	Models: 42/43-48/50	10704	11876	2
9	Sweep Stop	10640	10640	1
10	Sweep Stop Cable Assembly	10641	10641	1
11	SureGrip® Backboard	11467	11823	1
12	SureGrip® Flighting	11470	11875	1
13	SureGrip® Gearbox	11468	11468	1
14	SureGrip® Wheel	11469	11469	1
1/2 x 1 3/8" Carriage Bolt				
	Models: 14/15-24/26	-	n/a	0
	Models: 27/29-38/40	-	14196	2
	Models: 42/43-48/50	-	14196	4
15	3/8 x 1 1/4" Carriage Bolt			
	Models: 14/15-24/26	n/a	-	0
	Models: 27/29-38/40	11358	-	2
	Models: 42/43-48/50	11358	-	4



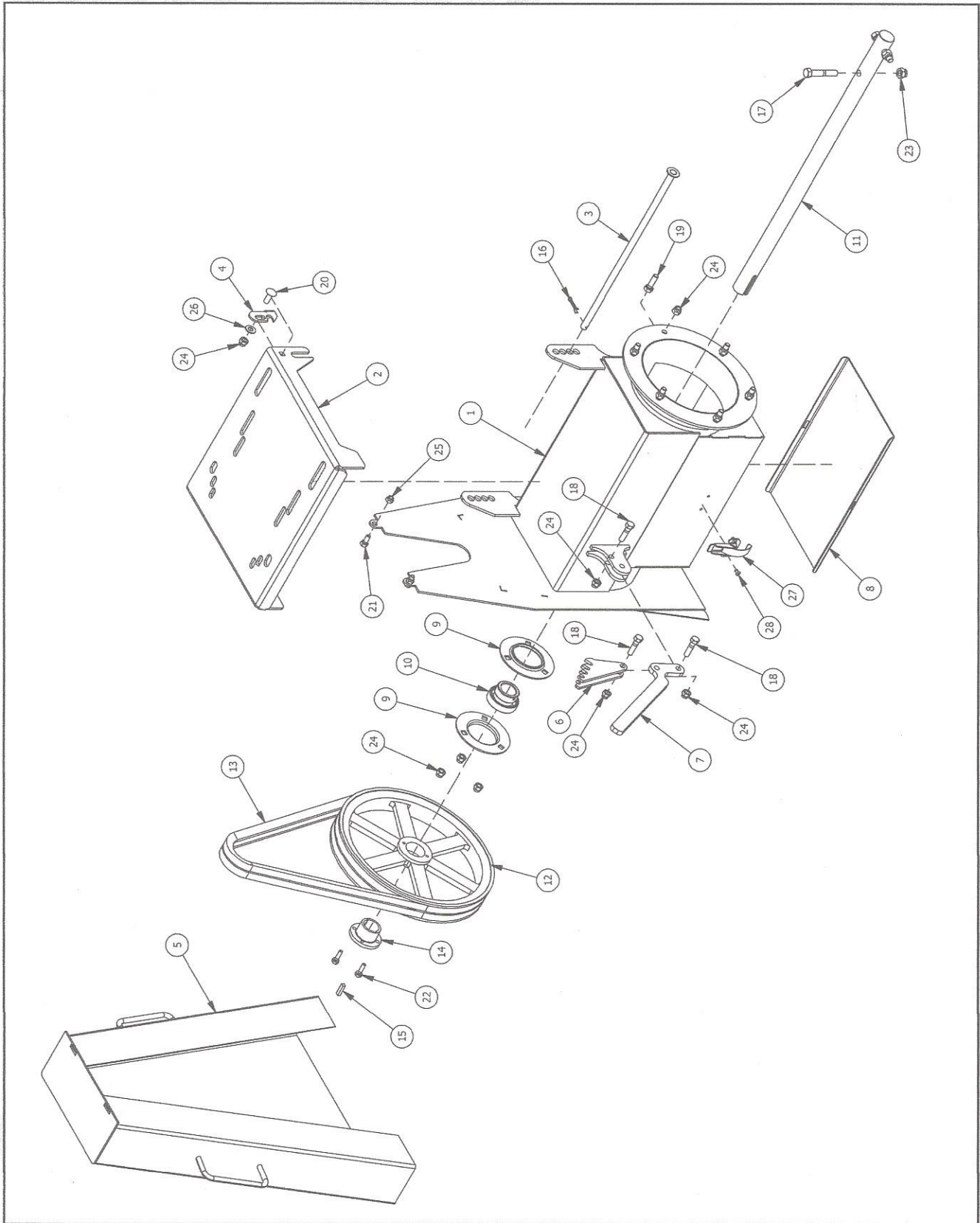
#s	DESCRIPTION	7 1/4" PART #	9" PART #	QTY
	1/2" Flatwasher			
	Models: 14/15-24/26	-	n/a	0
	Models: 27/29-38/40	-	10297	2
	Models: 42/43-48/50	-	10297	4
16	3/8" Flatwasher			
	Models: 14/15-24/26	n/a	-	0
	Models: 27/29-38/40	10304	-	2
	Models: 42/43-48/50	10304	-	4
	1/2" Nylon Locknut			
	Models: 14/15-24/26	-	n/a	0
	Models: 27/29-38/40	-	10324	2
	Models: 42/43-48/50	-	10324	4
17	3/8" Nylon Locknut			
	Models: 14/15-24/26	n/a	-	0
	Models: 27/29-38/40	10274	-	2
	Models: 42/43-48/50	10274	-	4
18	1/2 x 1 1/2" Bolt	-	10294	3
	3/8 x 1 1/4" Bolt	10311	-	3
19	1/2" Flatwasher	-	10297	6
	3/8" Flatwasher	10304	-	6
20	1/2" Nylon Locknut	-	10324	3
	3/8" Nylon Locknut	10274	-	3
21	5/8 x 1 1/2" Bolt	10355	10355	1
22	3/8 x 3 1/2" Bolt	10280	10280	1
	3/8 x 2" Bolt	10305	-	1
23	3/8 x 2 1/2" Bolt	-	10308	1
24	3/8 x 1 1/2" Setscrew	10343	10343	4
25	3/8 x 1 1/4" Bolt	10311	10311	2
26	3/8 x 1" Bolt	10277	10277	6
27	5/16 x 3 3/4" Bolt	c/w gearbox	c/w gearbox	5
28	5/16 x 2" Bolt	10282	10282	1
29	5/16 X 1" Bolt	10287	10287	1
	1/2" Nylon Locknut			
30	Models: 14/15-38/40	10324	10324	1
	Models: 42/43-48/50	10324	10324	2
31	3/8" Nylon Locknut	10274	10274	2
32	3/8" Hex Nut	10301	10301	4
33	5/16" Nylon Locknut	10290	10290	2
34	3/4" Square Washer	13078	13078	1
35	5/8" Lockwasher	15027	15027	1
36	3/8" Lockwasher	10276	10276	8
37	3/8" Flatwasher SM OD	10275	10275	10
38	5/16" Lockwasher	c/w gearbox	c/w gearbox	5
39	Woodruff Key	10279	10279	1
40	1/4 x 1" Key	10281	10281	1
41	Setscrew	10307	10307	2
	Roller			
42	Models: 14/15-38/40	n/a	n/a	0
	Models: 42/43-48/50	10377	10377	1



#s	DESCRIPTION	8" PART #	10" PART #	QTY
1	Main Incline Housing	10584	10584	1
2	Incline Main Auger	10755	10754	1
3	Drive Shaft Stub	20705	20704	1
4	Drive Shaft Stub Top	10176	10176	1
5	1 1/4" U-Joint	10500	10500	1
6	Incline Main Lid	10902	10902	1
7	Incline Short Lid	10903	10903	1
8	Hanger Bearing Bracket	12739	12742	1
9	Hanger Bearing Bushing	23899	23899	1
10	Hanger Bearing Spacer Plate	15781	n/a	1
11	Incline Cradle	10587	10587	1
12	Incline Stand	10589	10589	1
13	1/4 x 1" Key	10281	10281	2
14	5/16 x 2 1/4" Spring Pin	10342	10342	2
15	3/8" Setscrew	c/w u-joint	c/w u-joint	2
16	1/2 x 1 1/2" Bolt	10294	10294	8
17	7/16 x 2 1/2" Bolt	15778	15778	4
18	3/8 x 2 1/2" Bolt	10308	10308	4
19	3/8 x 3/4" Bolt	10369	10369	2
20	3/8" Flatwasher LG OD	10304	10304	8
21	3/8" Flatwasher SM OD	10275	10275	2
22	3/8" Lockwasher	10276	10276	2
23	1/2" Nylon Locknut	10318	10318	7
24	7/16" Nylon Locknut	15779	15779	4
25	3/8" Nylon Locknut	10274	-	10
		-	10274	12
26	Self-Tapping Screw	10299	10299	10
27	Tube Adaptor Weldment	20700	20701	1
28	3/8 x 1 1/4" Bolt	10311	-	6
		-	10311	8
29	Grease Zerk Extension	23079	n/a	1
30	Grease Zerk	23108	23108	1



#s	DESCRIPTION	8" PART #	QTY	10" PART #	QTY
1	Main Head Weldment	19310	1	19311	1
2	Motor Mount Plate	10114	1	10114	1
3	Motor Mount Hinge Rod	10991	1	10991	1
4	Motor Mount Safety Clip	10173	1	10173	1
5	Steel Belt Guard	19330	1	19330	1
6	Motor Mount Ratchet Adjustment Bracket	10990	1	10990	1
7	Ratchet Handle	10989	1	10989	1
8	Main Head Lid	19328	1	19329	1
9	1 1/4" Bearing Flangette	10966	2	10966	2
10	1 1/4" Bearing	10965	1	10965	1
11	1 1/4" Driveshaft	19323	1	19323	1
	Pulley 13" - 2 Groove				
	Models: 14/15-38/40	10967	1	10967	1
12	Pulley 13" - 3 Groove				
	Models: 42/43-48/50	10970	1	10970	1
	BX54 Belts				
	Models: 14/15-38/40	11311	2	11311	2
13	BX58 Belts				
	Models: 42/43-48/50	11315	3	11315	3
14	1 1/4" Hub	11290	1	11290	1
15	1/4 x 1" Key	10281	1	10281	1
16	1/8" Cotterpin	10292	1	10292	1
17	7/16 x 2 1/2" Bolt	15778	2	15778	2
18	3/8 x 1 1/2" Bolt	10293	3	10293	3
19	3/8 x 1 1/4" Bolt	10311	6	10311	8
20	3/8 x 1 1/4" Carriage Bolt	11358	1	11358	1
21	5/16 x 3/4" Bolt	10344	2	10344	2
22	1/4 x 3/4" Bolt	c/w hub	2	c/w hub	2
23	7/16" Nylon Locknut	15779	2	15779	2
24	3/8" Nylon Locknut	10274	13	10274	15
25	5/16" Nylon Locknut	10290	2	10290	2
26	3/8" Flatwasher SM OD	10275	1	10275	1
27	Powerhead Lid Latch	10129	2	10129	2
28	Rivet	10972	4	10972	4



#s	DESCRIPTION	8" PART #	QTY	10" PART #	QTY
1	Main Head Housing	19308	1	19309	1
2	Main Head Lid	19328	1	19329	1
3	1 1/4" Driveshaft	19323	1	19323	1
4	1 1/4" Bearing Flangette	10966	2	10966	2
5	1 1/4" Bearing	10965	1	10965	1
Hydraulic Motor					
	Models: 14/15-44/46	11436	1	-	
6	Model: 48/50	11437	1	-	
	Models: 14/15-38/40	-		11436	1
	Models: 42/43-48/50	-		11437	1
7	Hydraulic Guard	12319	1	12319	1
8	1 1/4" Coupler	11434	1	11434	1
9	Step Key	19668	1	19668	1
10	1/4 x 1" Key	10281	1	10281	1
11	7/16 x 2 1/2" Bolt	15778	2	15778	2
12	1/2 x 1 1/2" Bolt	10294	2	10294	2
13	3/8 x 1 1/4" Bolt	10311	6	10311	8
14	3/8 x 3/4" Bolt	10369	2	10369	2
15	1/2" Nylon Locknut	10318	2	10318	2
16	7/16" Nylon Locknut	15779	2	15779	2
17	3/8" Nylon Locknut	10274	9	10274	11
18	3/8" Lockwasher	10276	2	10276	2
19	3/8" Flatwasher SM OD	10275	2	10275	2
20	1/4" Setscrew	c/w coupler	2	c/w coupler	2
21	Powerhead Lid Latch	10129	2	10129	2
22	Rivet	10972	4	10972	4

