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One Solution!**

**Dual Inlet Pendulum
Installers Manual**



Lambton Conveyor

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Canada

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Invisible Button - Set up Mode

Installers Manual



Invisible Button

Press here to get into
the set up mode

This screen is the first screen that is displayed when the control unit is energized.

Invisible Button

In the top right corner press the screen this will take you into the set up mode.

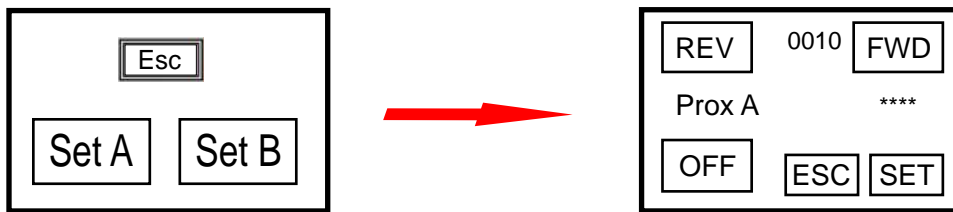
A red screen will appear then select which Inlet you wish to set up



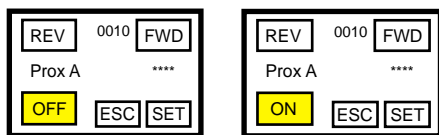
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Inlet A Set Up Installers Manual

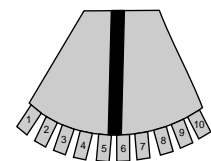
Push "Set A" to be set up Inlet A



Step 1 Prox Set up



Move the arm to the middle over the home position prox, when this occurs the "OFF" button will switch to "ON"
If not see prox setup page

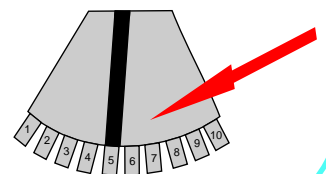


Then move to next step

Step 2 Motor Set up Press REV the arm should move towards Port 1

Note: If the arm is moving in the wrong direction, cross motor leads.
Then repeat Step 2

If OK move to next step





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Inlet A Set Up Installers Manual

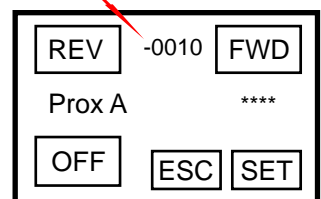
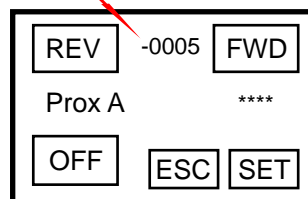
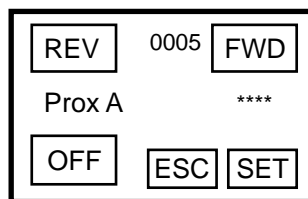
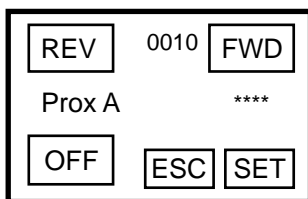
Step 3 Encoder Set up When pressing REV the Encoder numbers should be counting down
If OK move to next step

(If the Encoder Value is negative the Encoder Value will appear to be going up) See Fig. below

Note: If the Encoder values are counting in the wrong direction, cross wires X0 and X1
Then repeat Step 3

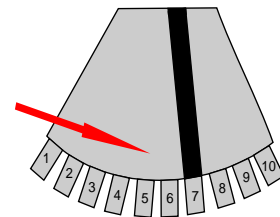
Example the Encoder values below are counting down but appear to be increasing

Notice the minus sign



Step 4 Push and hold FWD move the arm to Port 7 (should pass the home position prox)

Now see test page

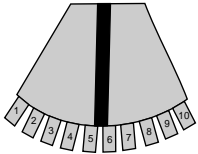


Do not push the **Set** button use the **ESC**



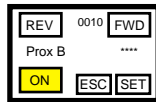
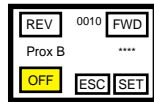
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Inlet B Set Up Installers Manual



Step 1

Prox Set up



Move the arm to the middle over the home position prox, when this occurs the "OFF" button will switch to "ON"

If not see prox setup page

Then move to next step

Step 2

Motor Set up

Press REV the arm should move towards Port 1

Note: If the arm is moving in the wrong direction, cross motor leads. Then repeat Step 2

If OK move to next step

Step 3

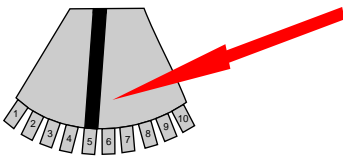
Encoder Set up

When pressing REV the Encoder numbers should be counting down

If OK move to next step

Please look for the minus sign

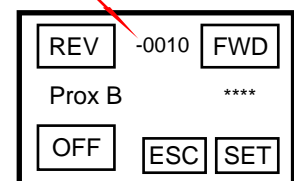
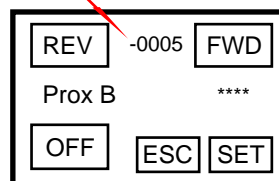
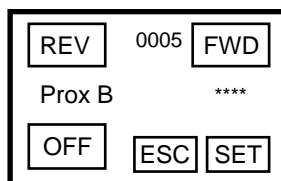
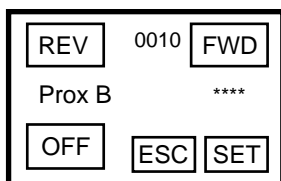
(If the Encoder Value is negative the Encoder Value will appear to be going up) See Fig below



Note: If the Encoder values are counting in the wrong direction, cross wires X3 and X4 Then repeat Step 3

Example the Encoder values below are counting down but appear to be increasing

Please look for the minus sign



Do not push the Set button use the ESC



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Installers Manual

Errors

Cross Wire Detection

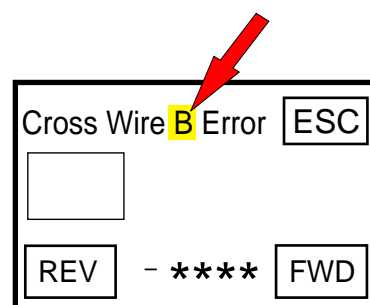
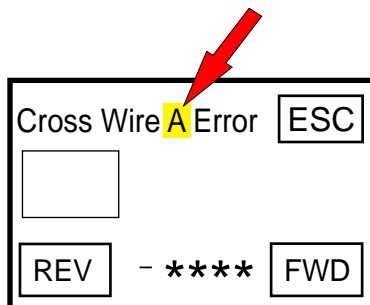
When you see this screen the motor or the encoder has been wired incorrectly.

Please notice if Port A or Port B error

Refer to pages

P2 - Verifying Motor Direction

P3 - Verifying Encoder Direction

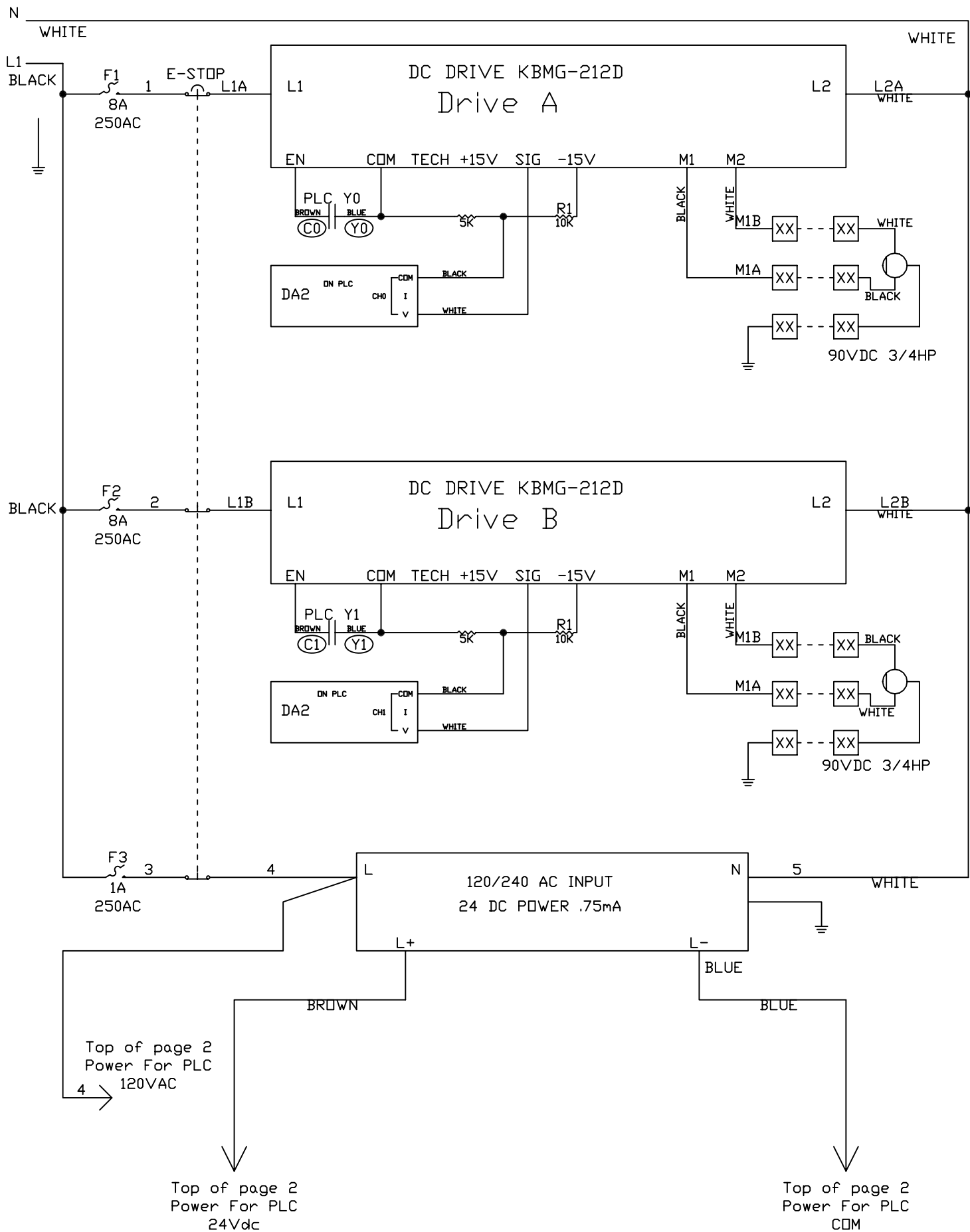


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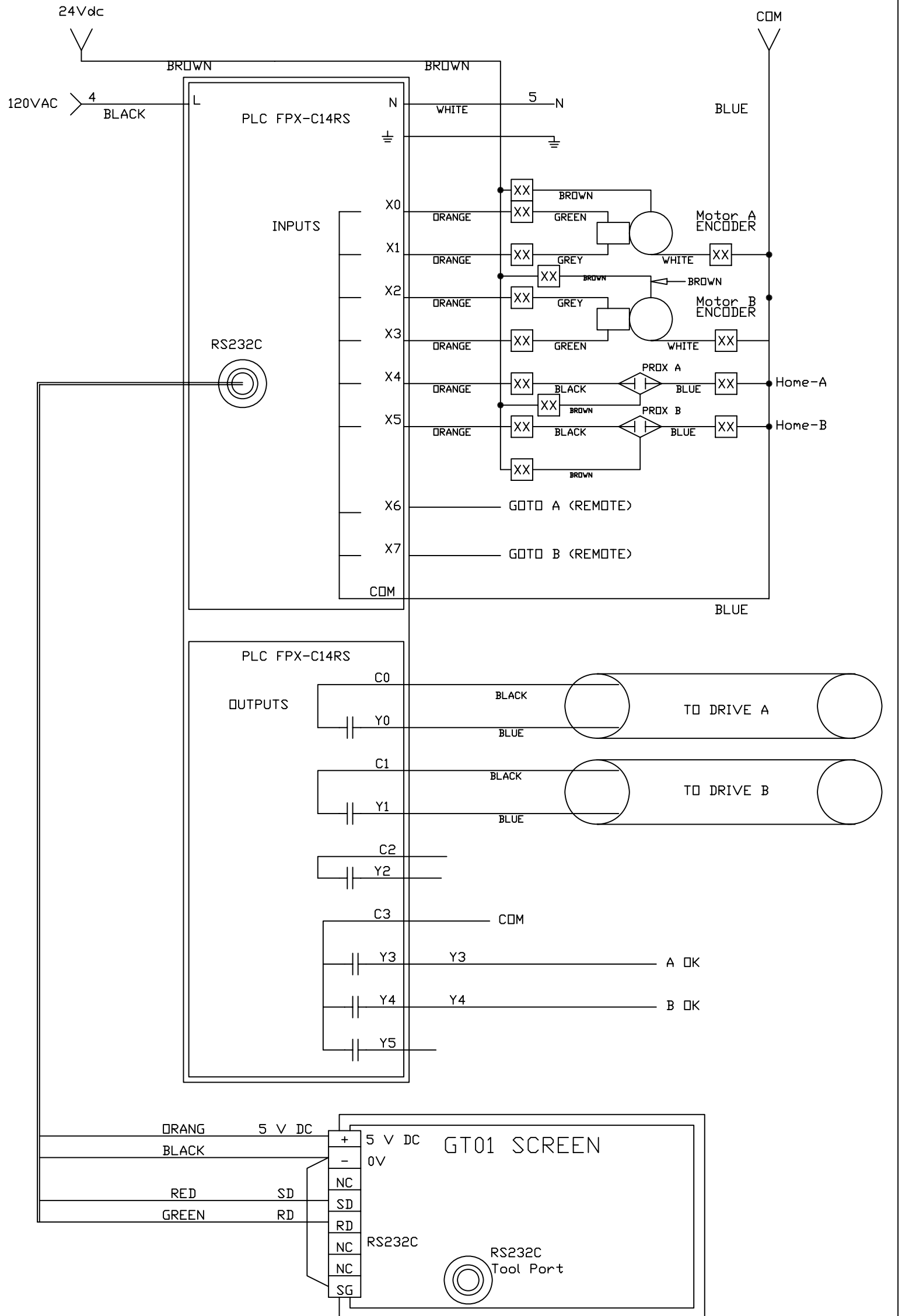
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Top of page 2
Power For PLC
120VAC

Top of page 2
Power For PLC
24Vdc

Top of page 2
Power For PLC
COM

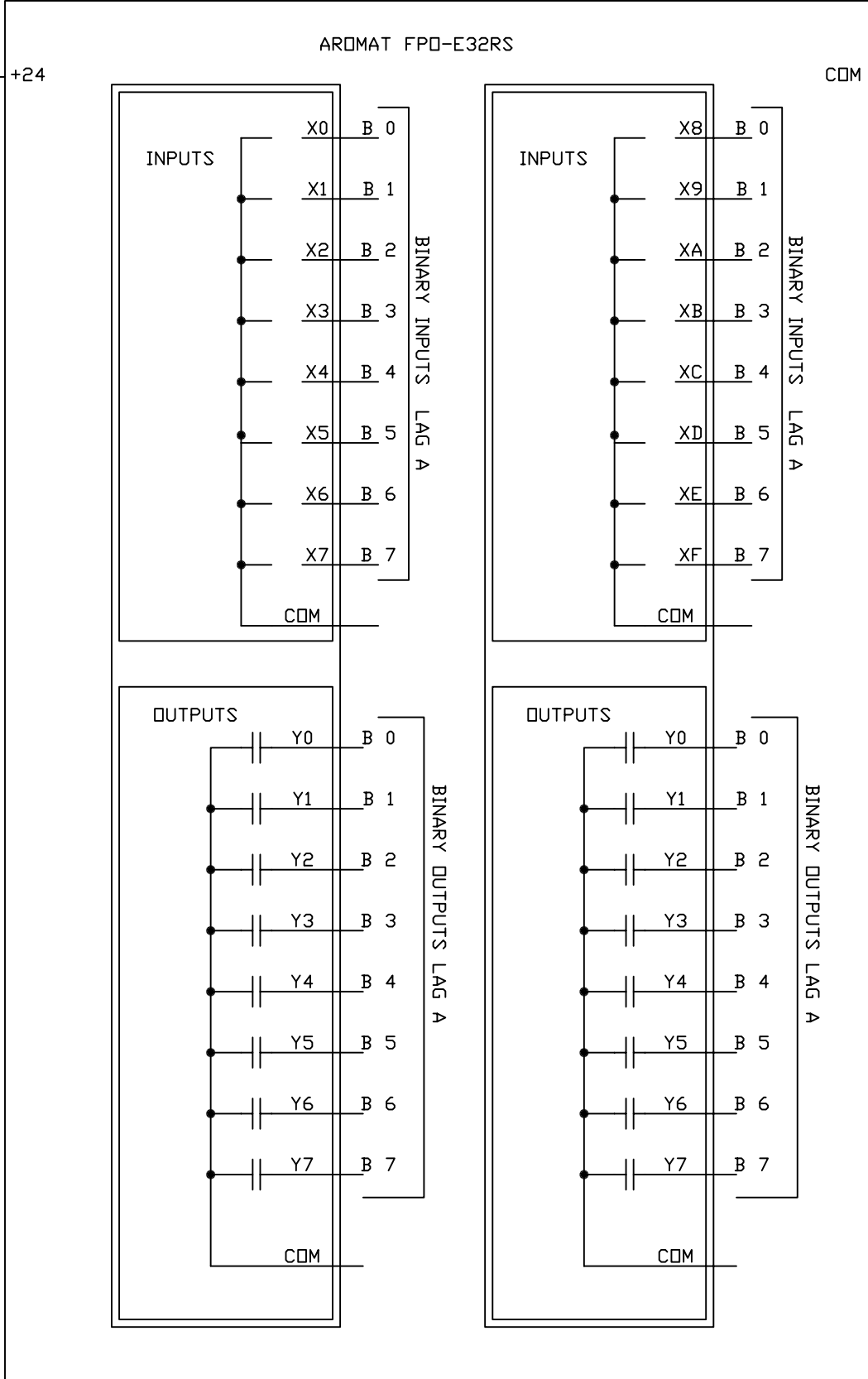


REMOTE IN/OUTPUTS

ALL INPUTS
24VDC
PNP or NPN

24Vdc

COM



All outputs are
Relays 250Vac 2amp